



Installation Manual

Rev. C

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Approved:

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01-12-18

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IMPORTANT:

Information in this document is subject to change without notice.

To confirm the current revision status of this manual, visit the JAC website:

www.jupiteravionics.com

Record of Revisions						
Revision	Rev Date	Description	ECR			
Α	Oct 2013	Initial Release	1024			
В	Nov 2014	Environmental Specs removed	2351			
С	Jan 2018	Mech Installation dwg and Environmental Specs updated,	4719			

Rev C Page ii

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Table of Contents

SECTION	N 1 - DESCRIPTION	1
1.1	System Overview	1
1.2	Features Overview	1
1.3	Inputs and Outputs	1
1.3.1	Inputs	1
1.3.2	2 Outputs	1
1.4	Specifications	1
1.4.1	Electrical Specifications	1
1.4.2	Mechanical Specifications	2
1.4.3	Environmental Specifications	2
SECTION	N 2 – INSTALLATION	3
2.1	Introduction	3
2.2	Continued Airworthiness	3
2.3	Unpacking and Inspecting Equipment	3
2.3.1	Warranty	3
2.4	Installation Procedures	3
2.4.1	Cabling and Wiring	3
2.4.2	2 Mechanical Installation	4
2.4.3	3 Audio Operation	4
2.4.4	Post Installation Checks	4
2.5	Installation Kit	4
2.5.1	Recommended Crimp tools	4
Appendix	A - Installation Drawings	A1
A1	Introduction	A1
A2	Installation Drawings	A1
Appendix	B - Installation Documents	B1
B1	Airworthiness	B2
B2	Instructions for Continued Airworthiness	B2

SECTION 1 - DESCRIPTION

1.1 System Overview

The JA41-001 Audio Isolation Transformer - 2 Channel provides two bidirectional audio channels with galvanic isolation for use between radio audio sources and audio controllers in aircraft. Input signal voltages can be stepped up or stepped down by 1:1, 1:2 or 1:4 ratios, depending on how the input and outputs are wired. Channel 1 is the audio path between INPUT 1 and OUTPUT 1 and Channel 2 is the audio path between INPUT 2 and OUTPUT 2.

1.2 Features Overview

The JA41 is comprised of two audio transformers, each with three output taps.

The unit features a 15 pin D-Min connector to reduce the cost and weight.

Audio output audio frequency response

1.3 Inputs and Outputs

Refer to the JA41-001 connector map drawing for the mating connector designators and contact assignments for the JA41-001 input signals.

1.3.1 Inputs

Name	Qty	Туре
INPUT HI/LO	2	Audio inputs, one input per channel

1.3.2 Outputs

Name	Qty	Туре
OUTPUT HI/LO	6	Audio outputs, three outputs per channel
		Typically use only one output per channel

1.4 Specifications

1.4.1 Electrical Specifications

Power Input	Not Applicable
4.1.1 Audio Performance	
Rated Input Level	
Rated input level	7.75 Vrms \pm 10 %
Rated Output Power	
Rated Output Power (1:1)	7.75 Vrms \pm 20 %
Rated Output Power (1:2)	14 Vrms \pm 20 %
Rated Output Power (1:4)	25 Vrms \pm 20 %
. , ,	25 Vrms ±

Rev C Page 1

≤3dB from 300 to 6000 Hz



Distortion Characteristics

Audio output distortion at rated power \leq 10 % Audio output distortion at 10% of rated power \leq 3 %

Input to Output Crosstalk and Bleed-through Level

Input to Output crosstalk shall be ≤ -55 dB

Input to Input Crosstalk Level

Input to Input crosstalk ≤ -60 dB

Audio Noise Level without Signal

Noise level below the rated output ≥ 60 dB

1.4.1.2 Audio Performance, Other

INPUT audio circuitry type Transformer coupled OUTPUT audio circuitry type Transformer coupled

1.4.2 Mechanical Specifications

Height 1.27 in (32.3 mm) maximum

Overall depth (incl. connector) 2.61 in (66.2 mm) maximum

Width 4.52 in (114.8 mm) maximum

Weight 0.50 lb (0.23 kg) maximum

Material Brushed aluminum with conversion

coating

Connector: One 15 pin D-Sub male, V5 locking

Mounting Bulkhead; 4 10-32 fasteners

Bonding $\leq 2.5 \ m\Omega$ Installation kit part number INST-JA41

1.4.3 Environmental Specifications

The JA41-001 Audio Isolation Transformer – 2 Channel has been tested to the DO-160G environmental conditions listed below.

Temperature (Cat.C):

Operating -45 to +70 °C Ground Survival -55 to +85 °C

Shock, Crash Safety (Cat. B) 6 g, 20 g for 11 ms

Vibration

Fixed Wing – Random and Sinusoidal Cat. [SBM]
Helicopter – Random, unknown helicopter frequencies Cat. [U2FF1]

Rev C Page 2

SECTION 2 – INSTALLATION

2.1 Introduction

This section contains unpacking and inspection procedures, installation information, and post-installation checks.

2.2 Continued Airworthiness

Maintenance of the JA41-001 is on condition only. Scheduled inspection and/or periodic maintenance of this unit is not required.

2.3 Unpacking and Inspecting Equipment

Unpack the equipment carefully. Check for any obvious shipping damage and report any problems to the relevant carrier. Confirm that the Certificate of conformity or release certification is included. Complete the on-line warranty card from the Jupiter Avionics Corporation (JAC) website – www.jupiteravionics.com/warrantyregistration.

2.3.1 Warranty

ALL products manufactured by JAC are warranted to be free of defects in workmanship or performance for 2 years from the date of installation by an approved JAC dealer or agency. This warranty covers the cost of all materials and labour to repair or replace the unit, but does not include the cost of transporting the defective unit to and from JAC or its designated warranty repair centre, or of removing and replacing the defective unit in the aircraft. This warranty does not cover failures due to abuse, misuse, accident, or unauthorized alteration or repairs.

THIS WARRANTY IS VOID IF THE PRODUCT IS NOT INSTALLED BY AN AUTHORIZED JAC DEALER. If the online warranty card is not completed, the product will be warranted from the date of manufacture.

Contact JAC for return authorization, and for any questions regarding this warranty and how it applies to your unit(s). JAC is the final arbiter concerning warranty issues.

2.4 Installation Procedures



WARNING: Loud noise can cause hearing damage. Set the headset volume to minimum before conducting tests, and slowly increase the volume to a comfortable listening level.

2.4.1 Cabling and Wiring

All wire shall be selected in accordance with the original aircraft manufacturer's maintenance instructions, or AC43.13-1B Change 1, Paragraphs 11-76 through 11-78. Unshielded wire types shall qualify to MIL-W-22759 as specified in AC43.13-1B Change 1, Paragraphs 11-85, 11-86, and listed in Table 11-11. For shielded wire applications, use Tefzel MIL-C-27500 shielded wire with solder sleeves (for shield terminations) to make the most compact and easily terminated interconnect. Follow the Connector Map in Appendix A of this manual.

Allow 3" from the end of the shielded wiring to the shield termination to allow the connector hood to be easily installed. Refer to the Interconnect drawing in Appendix A of this manual for shield termination details. Note that this unit has a 'clamshell' hood that is installed after the wiring is complete.

Maintain wire segregation and route wiring in accordance with the original aircraft manufacturer's maintenance instructions.

Unless otherwise noted, all wiring shall be a minimum of 24 AWG. Refer to the Interconnect drawing for additional specifications. Check that the ground connection is clean and well secured, and that it shares no path with any electrically noisy aircraft accessories such as blowers, turn-and-bank instruments, or similar loads.

Rev C Page 3



2.4.2 Mechanical Installation

The JA41-001 can be mounted in any attitude and location with adequate space and sufficient clearance for the connector and wiring harness. It requires no direct cooling.

2.4.3 Audio Operation

The JA41-001 Input #1 audio is routed to the Output #1 (1:1), Output #1(1:2) and Output #1 (1:4) audios.

The JA41-001 Input #2 audio is routed to the Output #2 (1:1), Output #2(1:2) and Output #2 (1:4) audios.

2.4.4 Post Installation Checks

2.4.4.1 Resistance checks.

Do not attach this unit until the following conditions are met:

- a) Check P1 pin **8** for continuity to chassis ground (less than 0.5Ω).
- b) Check all pins for shorts to ground or adjacent pins.

2.4.4.2 Power on Checks.

Power up the aircraft's systems and conform normal operation of all functions of the unit.

a) Unusual buzzes, hums or other background audio are symptomatic of multiple grounds, or noisy external systems such as blowers or pumps sharing wiring with the audio system. If a transmitter fails to key or correctly modulate it is often the result of not connecting all required grounds to the radio or external audio system.

When all performance checks are satisfied, complete the necessary regulatory documentation before releasing the aircraft for service.

2.5 Installation Kit

The kit required to install this unit is not included with the unit.

The installation kit (Part # INST-JA41) consists of the following:

Quantity	Description	JAC Part #
1	TAG ring	CON-5500-0375
1	Connector Assembly, 15 Socket, D-Subminiature	CON-3420-0015
1	3/4" Inside Diameter, Heat Shrink Tube	WIR-HTSK-0750
1	JA41-001 Assembly Notes, Installation Kit	DOC-INST-JA41

2.5.1 Recommended Crimp tools

Connector Type	Hand crimp tool	Positioner	Insertion/extraction tool
Positronic	9507	9502-3	M81969/1-04

2.6 Installation Drawings

The drawings and documents required for Installation can be found in Appendix A of this manual.

Rev C Page 4

Installation Manual Appendix A - Installation Drawings

A1 Introduction

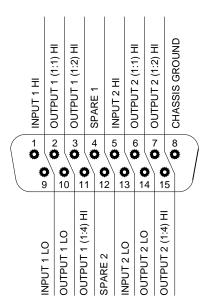
The drawings necessary for installation and troubleshooting of the JA41-001 Audio Isolation Transformer – 2 Channel are in this Appendix, as listed below.

A2 Installation Drawings

DOCUMENT	Rev		
JA41-001 Connector Map	Α		
JA41-001 Interconnect			
JA41-001 Mechanical Installation	С		

Rev C Page A1





VIEW IS FROM REAR OF MATING CONNECTOR

PREPARED	TAT		M JUDITED AVIONICS		
CHECKED	JAC 10-03-13 SRM	*	JUPITER AVIONICS		
CHECKED		TITLE	Audio Isolation Transformer - 2 Channel		
	JAC				
APPROVED	(10-04-13) KDV	NCAGE CODE	PART NO.	SHEET	
		L00N3	JA41-001	1/1	
	& PROPRIETARY	DOC NO.			
TO JUPITER AVI	ONICS CORP.	JA41-001 Connector Map Rev A.dwg			

JA41-001 INTERCONNECT WIRING NOTES

NOTES

1. ALL WIRE SIZE SHOULD BE 24 AWG MIN UNLESS OTHERWISE SPECIFIED. UNSHIELDED WIRE SHOULD BE SELECTED PER FAA AC43.13-1B CHANGE 1 PARA 11-76 TO 11-78. WIRE TYPES SHOULD BE IN ACCORDANCE WITH MIL-W-22759 AS DESCRIBED IN FAA AC43.13-1B CHANGE 1 PARA 11-85 AND 11-86 AND LISTED IN TABLE 11-11 OR 11-12. ALL SHIELDED CABLE SHOULD BE IN ACCORDANCE WITH MIL-DTL-27500 (REVISION H OR LATER).

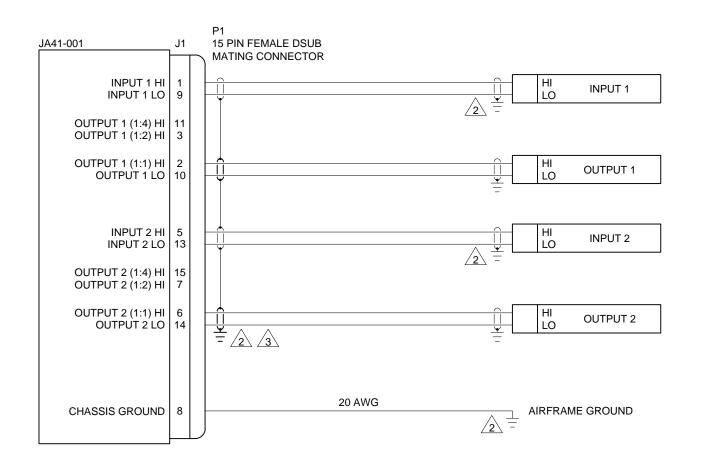


CONNECTION TO AIRFRAME GROUND SHOULD BE MADE WITH 20 AWG WIRE, LENGTH NOT TO EXCEED 3 FT (1 M).

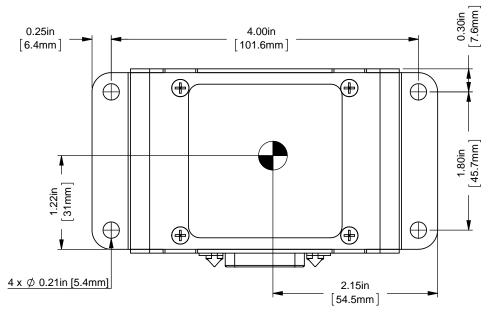


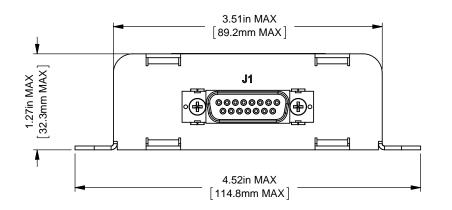
CABLE SHIELDS AT THE JA41-001 CONNECTOR PINS SHOULD BE TERMINATED TO AIRFRAME GROUND USING A TAG RING P/N: MS27741-5 OR EQUIVALENT.

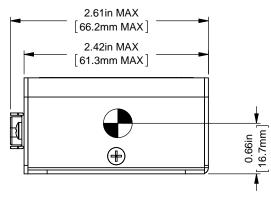
PREPARED	TAT	-	M JUPITER AVIONICS	
CHECKED	JAC 12-02-13		CORPORATION	
CHECKED	DS	TITLE	Audio Isolation Transformer - 2 Channel	
	JAC			
APPROVED	(12-02-13)	NCAGE CODE	PART NO.	SHEET
	KDV	L00N3	JA41-001	1/2
CONFIDENTIAL 8	& PROPRIETARY	DOC NO.		
TO JUPITER AVIONICS CORP.		JA41-001 Inte	rconnect Rev A.DWG	



	PREPARED	TAT		M JUDITED AVIONICS		
	OLIFOKED	JAC 12-02-13 DS		JUPITER AVIONICS		
	CHECKED		TITLE	Audio Isolation Transformer - 2 Channel		
ı	APPROVED	JAC (12-02-13)				
			NCAGE CODE	PART NO.	SHEET	
		KDV	L00N3	JA41-001	2/2	
		& PROPRIETARY	DOC NO.			
	TO JUPITER AVI	ONICS CORP.	JA41-001 Interconnect Rev A.DWG			









WEIGHT: 0.50 lbs [0.23 kg] MAX.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	PREPARED	TAT		ILIDITED AVIONICS	
ANGLES ARE IN DEGREES TOLERANCES: 1 DEC PLACE: ± 0.1	CHECKED	JAC 03-09-17		JUPITER AVIONICS	
2 DEC PLACE: ± 0.01 3 DEC PLACE: ± 0.005 ANGLES: ± 0.5 DEG	CHECKED	SRM	TITLE	Audio Isolation Transformer - 2 Channel	
+ —		JAC			
(1) -	APPROVED	(03-09-17)	NCAGE CODE	PART NO.	SHEET
		KDV	L00N3	JA41-001	1/1
MATERIAL: N/A	CONFIDENTIAL &	-	DOC. NO.		
FINISH: N/A	DRAWING NO		JA41-001 M	lechanical Installation Rev C.SLDDRW	

Installation Manual Appendix B - Installation Documents

Rev C Page B1



B1 Airworthiness

Airworthiness approval of the JA41-001 may require completion of a TCCA Major Modification Report per CAR STD (AWM) 571 Appendix L, or a FAA Form 337. The sample wording for a description of the work is provided to assist the Installing Agency in preparing Instructions for Continued Airworthiness (ICA) when installing a Jupiter Avionics JA41-001 Audio Isolation Transformer – 2 Channel. It is the installer's responsibility to determine the applicability of the method used. Installations performed outside Canada must follow the applicable aviation authority's regulations

Sample Wording:

Install the Jupiter Avionics JA41-001 Audio Isolation Transformer – 2 Channel in [aircraft location].

Installed in accordance with the JA41-001 Installation Manual, Revision [], and AC 43.13-2, Chapters 2, and 3.

The JA41-001 interfaces with existing aircraft radios per the Installation Manual instructions.

The JA41-001 Installation Manual provides detailed installation instructions and wiring diagrams (Section 2, and Appendices A and B).

No power is required for the JA41-001. The net electrical load is unchanged.

Aircraft equipment list, weights and balance amended. Compass compensation checked and found to conform to applicable regulations.

B2 Instructions for Continued Airworthiness

Maintenance of the JA41-001 Audio Isolation Transformer – 2 Channel is "on condition" only. Refer to the JA41-001 Maintenance Manual. Periodic maintenance of the JA41-001 is not required.

The following sample Instructions for Continued Airworthiness (ICA) provides assistance in preparing ICA for the Jupiter Avionics JA41-001 unit installation as part of a Type Certificate (TC) or Supplemental Type Certificate (STC) project to comply with CAR STD (AWM) 523/527/525/529.1529 or FAR 23/25/27/29.1529 "Instructions for Continued Airworthiness".

Items that may vary by aircraft make and model are shown in brackets ("[]") and should be filled in as appropriate. Some of the checklist items do not apply, in which case they should be marked "N/A" (Not Applicable).

Instructions for Continued Airworthiness, Jupiter Avionics JA41-001 Audio Isolation Transformer – 2 Channel in an [Aircraft Make and Model]

1. Introduction

[Aircraft that has been altered: Registration number, Make, Model and Serial Number]

Content, Scope, Purpose and Arrangement: This document identifies the Instructions for Continued Airworthiness for a Jupiter Avionics JA41-001 installed in an [aircraft make and model].

Applicability: Applies to a Jupiter Avionics JA41-001 installed in an [aircraft make and model].

Definitions/Abbreviations: None, N/A.

Precautions: None, N/A.

Units of Measurement: None. N/A.

Referenced Publications: JA41-001 Installation Manual

JA41-001 Maintenance Manual

STC/TC # [applicable STC/TC number for the specific aircraft installation]

Distribution: This document should be a permanent aircraft record.

Rev C Page B2



2. Description of the System/Alteration

Jupiter Avionics JA41-001 Audio Isolation Transformer - 2 Channel with interface to external transceivers and [include other equipment/systems as appropriate]. Refer to Appendix A of this manual for interconnect information. Refer to aircraft manufacturer approved interconnect for actual installation.

3. Control, Operation Information

N/A

4. Servicing Information

ΝΙ/Δ

5. Maintenance Instructions

Maintenance of the JA41-001 is 'on condition' only. Periodic maintenance is not required. Refer to the JA41-001 Maintenance Manual.

6. Troubleshooting Information

Refer to the JA41-001 Maintenance Manual.

7. Removal and Replacement Information

Refer to Section 2 of this manual - the JA41-001 Installation Manual. If the unit is removed and reinstalled, a functional check of the equipment should be conducted.

8. Diagrams

Refer to Appendix A of this manual - the JA41-001 Installation Manual - for installation drawings and interconnect examples.

9. Special Inspection Requirements

N/A

10. Application of Protective Treatments

N/A

11. Data: Relative to Structural Fasteners

JA41-001 and appropriate mounting hardware installation, removal and replacement should be in accordance with applicable provisions of AC 43.13-1B and AC 43.13-2A.

12. Special Tools

N/A

13. This Section is for Commuter Category Aircraft Only

A. Electrical loads: Refer to Section 1 of the JA41-001 Installation and Operating Manual.

- B. Methods of balancing flight controls: N/A.
- C. Identification of primary and secondary structures: N/A.
- D. Special repair methods applicable to the airplane: N/A.

14. Overhaul Period

No additional overhaul time limitations.

15. Airworthiness Limitation Section

N/A

Rev C Page B3